

HANWHA STL 32 H

Kind : Swiss-type cnc lathe
Manufacturer : HANWHA
Model : STL 32 H
Year : 2006
Serial : ST-32-BB-0026
Stock : 9019



TECHNICAL DETAILS

- Number of axes	: 11
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 32 [mm]
- Travel	: 320 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 8 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of turrets	: 1
LOWER TURRET	
- Number of positions	: 10
- Number of motorized positions	: 10
- X/Z stroke	: 115/120 [mm]
- Y stroke	: 100 [mm]
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
- Number of guide bush holders	: 1
GUIDE BUSH HOLDER 1	
- Number of positions	: 9
- Number of motorized positions	: 4

Kind : Swiss-type cnc lathe
Manufacturer : HANWHA
Model : STL 32 H
Year : 2006
Serial : ST-32-BB-0026
Stock : 9019

- Live tools speed : 6000 [rpm]
SECONDARY OPERATION
- Number of positions : 4
POWER SUPPLY
- Supply voltage : 400 [V]
- Total installed power : 40 [kW]
WEIGHT & DIMENSIONS
- Machine floor space : 3600 X 2200 [mm]
- Machine height : 1780 [mm]
- Machine weight : 4600 [kg]

EQUIPMENT

- CNC : Siemens 840 D
- 3 colors status lamp
- Rotating guide bush
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor
- Coolant tank
* with high-pressure pump
* with cooling unit for coolant
- Bar loader : LNS HYDROBAR MINISPRINT
- Oil mist extractor : DONALDSON
- Cooling unit
- Fire extinguisher *
- Electric transformer
- Long part device
- Number of turning tool holders : 10