

## CITIZEN L20E IX

**Kind : Swiss-type cnc lathe**  
**Manufacturer : CITIZEN**  
**Model : L20E IX**  
**Year : 2011**  
**Serial : QE0537**  
**Stock : 10081**



### TECHNICAL DETAILS

- Number of axes	: 7
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 20 [mm]
- Max. machining length	: 200 [mm]
- Spindle speeds	: 10000 [rpm]
- Spindle power	: 3,7 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 20 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 1.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 10
- Number of motorized positions	: 5
- Live tools speed	: 5000 [rpm]
<b>END ATTACHMENT</b>	
- Number of positions	: 4
<b>SECONDARY OPERATION</b>	
- Number of positions	: 3
<b>POWER SUPPLY</b>	
- Supply voltage	: 400 [V]
<b>WEIGHT &amp; DIMENSIONS</b>	
- Machine floor space	: 2.110 x 1.085 [mm]

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- Machine height : 1.832 [mm]  
- Machine weight : 2.200 [kg]  
MACHINE HOURS  
- Number of working hours : 32.264 [h]

**EQUIPMENT**

- CNC : Meldas  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Ejection of workpiece  
- Chips conveyor  
- Coolant tank  
\* with high-pressure pump  
- Bar loader : FMB MINIMAG 20