

SW BA322

Kind : Horizontal machining center
Manufacturer : SW
Model : BA322
Year : 2014
Serial : 2330175
Stock : 10526



TECHNICAL DETAILS

- Number of axes	: 5
MILLING SPINDLE	
- Tool holder type	: HSK63
- Spindle power	: 32 [kW]
- Spindle speeds	: 17500 [rpm]
- 1 - Saisie libre	: distance 300 mm
LINEAR AXES	
- Travels on X/Y/Z axes	: 300x450x375 [mm]
TOOL CHANGER	
- Auto. Tool Changer type	: Bras chargeur
- Tool magazine capacity	: 2 x 40 outils
MACHINE HOURS	
- Number of hours under power	: 28280 [h]
- Number of working hours	: 6868 [h]

EQUIPMENT

- CNC	: SIEMENS 840D SL
Interface	: Ethernet / RS232 / USB / PCMCIA
- 1 - Saisie libre	
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- Coolant tank	: KNOLL PN100/100-710
* with high-pressure pump	: 70 [bars]
* Coolant through spindle	
* with paper filtering unit	
* with cooling unit for coolant	

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- Chips conveyor	: A Raclettes KNOLL 550K-1
- 1 - Saisie libre	
- Electric transformer	
- 1 - Saisie libre	: 250 bars
- Tool-holders	: 314