

## TORNOS MultiSwiss 6x32

**Kind : Cnc multispindle lathe**  
**Manufacturer : TORNOS**  
**Model : MultiSwiss 6x32**  
**Year : 2018**  
**Serial : 14247**  
**Stock : 10058**



### TECHNICAL DETAILS

- Number of spindles	: 6
- Number of linear axes	: 14
- Number of rotary axes	: 8
- Max. number of tools in counter operation	: 4
<b>MAIN SPINDLES</b>	
- Bar capacity	: 32 [mm]
- Max. workpiece length	: 65 [mm]
- Spindle speeds	: 6000 [rpm]
- Spindle power	: 11 [kW]
- Spindle stroke Z	: 75 [mm]
- Spindle torque	: 20 [Nm]
<b>COUNTER SPINDLE</b>	
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 11 [kW]
- Counter spindle torque	: 12 [Nm]
- Counter spindle stroke Z	: 150 [mm]
<b>POWER SUPPLY</b>	
- Installed power	: 140 [kW]
- Voltage	: 400 [V] / 50 [Hz]
<b>DIMENSIONS</b>	
- Floor dimensions	: 9000 x 2260 [mm]
- Machine height	: 2160 [mm]
- Machine weight	: 14,800 [kg]
- Hours under power	: 8414 [h]

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**EQUIPMENT**

- CNC	: Fanuc 30i
- 3 colour status lamp	
- Parts catcher	
- Parts conveying strip	
- Ejection of workpiece	
- Coolant pump	: 4 [bar]
- Coolant tank	
* with high pressure pump	: 80 [bar]
* with paper filtration	
- Integrated bar feeder	
* Bar length	: 3 [m]
* Bar diameter	: 5 - 32 [mm]
- Stäubli unloading robot	