

## INDEX MS 32 B

**Kind : Cnc multispindle lathe**  
**Manufacturer : INDEX**  
**Model : MS 32 B**  
**Year : 1999**  
**Serial : 150049**  
**Stock : 10209**



### TECHNICAL DETAILS

- Number of spindles : 6
- Max. bar diameter : 32 [mm]
- Spindle speed : 6300 [rpm]
- slide unity 1.1 : X and Z axes controlled by CNC
- slide unity 1.2 : X and Z axes controlled by CNC
- slide unity 2.1 : X and Z axes controlled by CNC
- slide unity 2.2 : X and Z axes controlled by CNC
- slide unity 3.1 : X and Z axes controlled by CNC
- slide unity 3.2 : X and Z axes controlled by CNC
- slide unity 4.1 : X and Z axes controlled by CNC
- slide unity 4.2 : X and Z axes controlled by CNC
- slide unity 5.1 : X and Z axes controlled by CNC
- slide unity 5.2 : X and Z axes controlled by CNC
- slide unity 6.1 : X and Z axes controlled by CNC
- slide unity 6.2 : X and Z axes controlled by CNC
- synchronous unit, spindle position 6.1 : X and Z axes controlled by CNC

### EQUIPMENT

- CN SIEMENS 840D
- Counter spindle
- Polygonal milling device : 5.1 carriage unit
- Bar loader : IEMCA SIR MS32/33 P
- coolant tank KNOLL
- \* with high-pressure pump
- chip conveyor KNOLL

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- Cooling unit
- Parts catcher
- Ejection of workpiece
- Fire extinguisher

\* NB

: KRAFT UND BAUER

: working order not guaranteed. To have it checked by a qualified organization of the buyer