

MIYANO BNA-42DHY

Kind : CNC lathe
Manufacturer : MIYANO
Model : BNA-42DHY
Year : 2012
Serial : CL4Y0211
Stock : T14824



TECHNICAL DETAILS

- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 42 [mm]
- Travel	: 100 [mm]
- Spindle speeds	: 6000 [rpm]
- Spindle power	: 7.5/5.5 [kW]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 34 [mm]
- Spindle speeds	: 5000 [rpm]
- Spindle power	: 5.5/3.7 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of turrets	: 2
UPPER TURRET	
- Number of positions	: 8
- X stroke	: 140 [mm]
- Z stroke	: 235 [mm]
- Y stroke	: 70 (+/-35) [mm]
- Live tools speed	: 5000 [rpm]
- Live tools power	: 1.0 [kW]
LOWER TURRET	
- Number of positions	: 6
- X/Z stroke	: 140 / 310 [mm]
POWER SUPPLY	
- Total installed power	: 30 [kVA]

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WEIGHT & DIMENSIONS

- Machine floor space : 2.220 x 1.460 [mm]
- Machine height : 1.700 [mm]
- Machine weight : 3100 [kg]

MACHINE HOURS

- Number of working hours : 14540 [h]

EQUIPMENT

- CNC : Fanuc Oi-TD
- Parts catcher
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor
- Bar loader : Top Automation FU342SX (2021)
- Electric transformer